



**Service Metal Works, Inc.**  
Custom Fabricator of Sheet Metal, Wire, Tubing and Welded Assemblies

Phone: (773) 229-0031 | [www.servicemetalworks.com](http://www.servicemetalworks.com)

## **SHEET METAL FABRICATION**

- 24 gage steel sheet – ¼" thick plate
- Hot rolled or cold rolled
- Shearing up to 11 gage @ 120" long, 11 ga – ¼" @ 48" long
- Punching up to 65 tons
- NC punching up to 50" x 50" with repositioning capabilities and two auto indexing heads
- Bending up to 120", up to 80 tons
- MIG, TIG & resistance welding
- Sequential head welding